

## Advantages of the System



### Durability

GreenLine® gutters & pipes are produced from the highest quality coated steel from SSAB, so they are more durable and more resistant to scratches and varied weather conditions. The multi-layer coating GreenCoat® RWS ensures excellent resistance to corrosion elements, which extends the life of the system. GreenLine® comes with a 30 year warranty.



### Easy Installation

Simple and easy installation. No leaking connections with rivets or screws. GreenLine® is one of the easiest to install gutter systems on the market. Installation, repairs and maintenance can be carried out without any specialised equipment or tools.



### Completeness and Compatibility

GreenLine® is 100% complete and fully compatible with Scandinavian gutter systems. When replacing any parts of the system, you can purchase GreenLine® products and connect them to an existing Scandinavian gutter system, already installed on the building.

## GreenLine Finishes

GreenCoat® RWS coating used in making GreenLine® components is unique, since its outer layer of paint contains small polymer particles, PMMA (polymethyl-methacrylate), also known as "Plexiglass". They make the painted surface particularly hard and resistant to external damage. Therefore, the system has significantly more resistance to friction loads, which could affect the components (e. g. installation, cleaning, frozen snow). Thus, this coating maintains its initial colour and brightness over the years.

The GreenLine® gutter system is easy to match the surroundings since there are a selection of colours available. Metallic Dark Silver, Mountain Grey and Nordic Night Black are our standard colours. Other colours are available to order.

Metallic Dark Silver

Mountain Grey

Nordic Night Black

RAL 7037

RAL 7016

RAL 9005



A: Steel core (06 mm), B: Zinc alloy (Z275), C: Passivation coating, D: Polyester primer (10 µ), E: Top layer of paint (25 µ), F: Surface-hardened with "Plexiglass"

The components of the GreenLine® Gutter System are made from the highest quality "GreenCoat® RWS" steel, which is manufactured by Swedish Steel SSAB. It is covered from both sides with a strong 35 micron layer of paint, and long-term anti-corrosive resistance is ensured by the 0.6mm thick steel core, plated on both sides with a layer of zinc (275g/m<sup>2</sup>).

The optimum thickness of paint coating ensures good resistance to wear and weather effects, and it also means smart use of natural resources. This coating is resistant to the aggressive chemical elements that are dissolved in the rain water, and to air pollution. Because of these features, GreenLine® provides excellent protection against corrosion, and serves several times longer than other gutter systems. Painted GreenLine® "GreenCoat® RWS" steel is in line with the European standard EN10169+A1.

## Components

1. Half Round Gutter 2400mm
2. Round Rainwater Pipe 2400mm
3. Half Round Gutter Fascia Bracket
4. Half Round Gutter Rafter Bracket
5. Half Round Gutter Internal Corner
6. Half Round Gutter External Corner
7. Internal Corner – Special Angle
8. External Corner – Special Angle
9. Half Round Gutter Stop End
10. Half Round Gutter Drop Outlet
11. Half Round Gutter Joint
12. Round Pipe 60° Bend
13. Round Rainwater Pipe 1000mm
14. Round Pipe Bracket
15. Round Pipe Y-Branch
16. Round Pipe Water Diverter
17. Round Pipe Shoe

